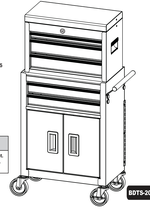
BLACK DIAMOND

Owner's Manual & Safety Instructions
USE AND CARE GUIDE

Save This Manual Keep this manual for safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number).
Keep this manual and the receipt in a safe and dry place for future reference.

20" 5-DRAWER TOOL CHEST & CABINET COMBO



Questions, problems, missing parts?
Before returning to the store, call
Black Diamond™ Customer Service: 888-376-7375
M-F 8am to 5pm CST

⚠WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

BDTS-20CC5BK

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SAFETY INSTRUCTIONS AND CAUTIONS

- **Push unit when moving, do not pull.**
- **Secure this product properly before moving it with a forklift.**
- **Do not tow the product with power equipment.**
- **Do not alter this product in any manner. For example, do not weld external lock bars or attach electrical equipment.**
- **When locking a combo, close the drawers completely in order for the rear lock bars to work properly.**
- **Do not attach or mount this product to a vehicle. This may cause personal injury or product damage. Mounting this product to any vehicle in any manner will void warranty.**
- **Do not stand on this product. You may fall which may cause personal injury.**
- **Be careful when opening more than one drawer. The product may become unstable and tip, which may cause personal injury or product damage.**
- **Keep the product on level surfaces. The product may become unstable and tip if stored or moved on an unlevel surface, which may cause personal injury or product damage.**
- **Lock the drawers before moving this product otherwise drawers will open in transit making the product unstable and likely to tip, which may result in personal injury or damage to product.**

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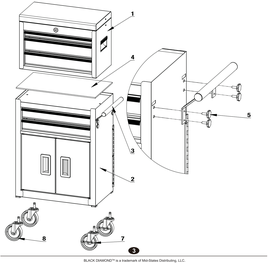
PACKAGE CONTENTS

Part	Description	Quantity	Part	Description	Quantity
1	Chest	1	5	Bolt for side handle and Trolley bottom panel M6 x 16	8
2	Cabinet	1	6	M4 x 10 bolt for Trolley back panel	4
3	Powder coated side handle	1	7	Swivel castor with brake	2
4	EVA Mat	1	8	Swivel castor without brake	2



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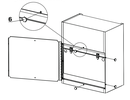
ASSEMBLY

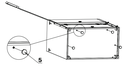
1. Disassemble the cabinet back panel

- Each 4pcs of M6x10 bolts (6) need to be dismantled (please keep for later use).

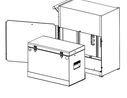


2. Dismantle bolts at the bottom

- Total 4pcs of M6x16 bolts (5) need to be dismantled (please keep for later use).

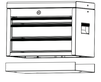


3. Remove the chest from cabinet back panel



4. Remove paper card from bottom

- Remove the paper card from bottom.



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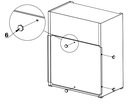
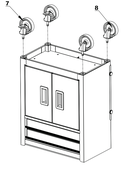
5. Assemble the back panel

- Re-assemble the back panel to the cabinet, using each 4pcs of M6x10 bolts (6) to be fixed by screwdriver.



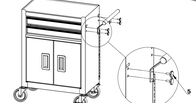
6. Base and castor assembly

- Be sure the drawers are closed and by the cabinet (2) on its tops. Use packaging material to protect the finish.
- Attach the swivel castors (7) to the unit, on the same side as the brake.
- Repeat this process for the swivel castors (8) on the opposite side of the cabinet (2).
- Return the cabinet (2) to its upright position.



7. Attach the side handle

- Position the side handle (3) on the trolley.
- Attach with each 4pcs of M6x16 bolts (5) then tighten.



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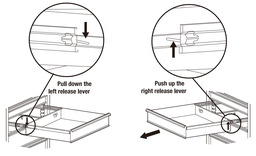
REMOVING THE DRAWERS



- Fully extend the empty drawer.
- Push up the right release lever while pulling down the left release lever.
- Pull the drawer outward until it is released from the drawer slide.

RE-INSERTING THE DRAWERS

- Extend the drawer slides.
- Insert the brackets on each side of the drawer into the slots in the slides, being careful that they are properly positioned.
- Once properly inserted, completely close the drawer to set the slides in their proper positions.

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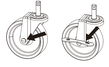
MAINTENANCE

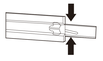
1. Caster Maintenance

- Grease the casters annually using high-quality bearing grease



2. Drawer Maintenance

- Lubricate the slides semi-annually.



CARE AND CLEANING

- Periodically clean the drawer fronts, drawer trim, and other surfaces with a mild detergent and water
- Auto wax preserves the storage unit's luster finish and protects against scratches. Apply the wax as you would on a car.
- Remove grease and oil with a standard nonflammable cleaning fluid.

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